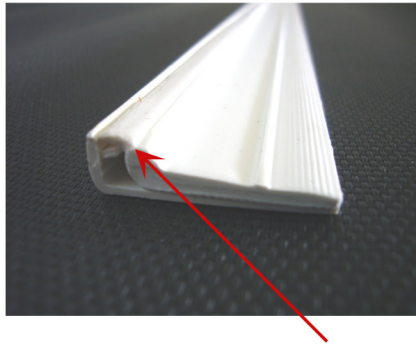


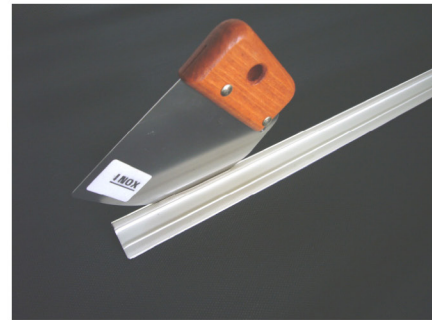
# INSTALLATION INSTRUCTIONS

## Parts Inventory

- Screen fabric
- Plastic strips
- Spatula



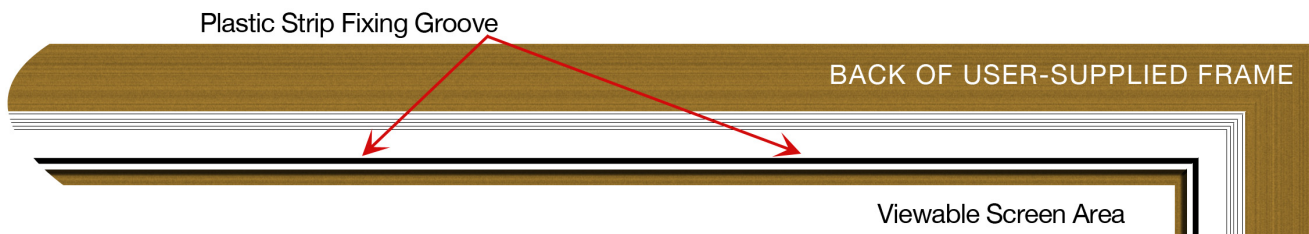
Plastic Strip showing fixing groove



Plastic strip showing spatula in groove

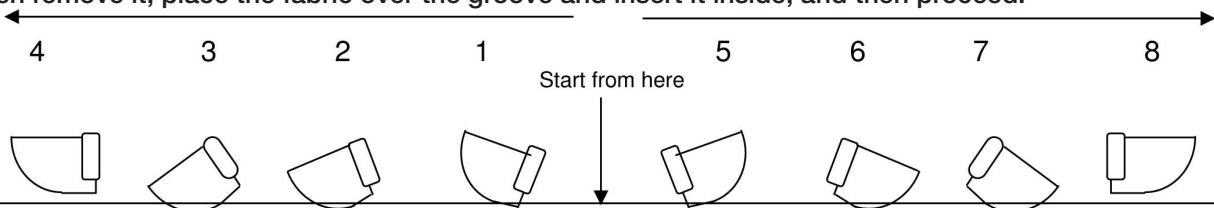
## Directions

1. Build a solid support frame from wood or metal in the proper aspect ratio of your fabric. Make the center opening measure at least 5 inches SMALLER than the fabric dimensions so you have enough overhang of fabric to be able to work with it.
2. Cut the plastic strips, if needed, to the desired length. You can use multiple lengths of strips on horizontal or vertical frame sides. Just make sure the fixing grooves line up perfectly.
3. The plastic strips should be solidly affixed to the frame. You can use nails, screws, rivets, staples or glue. Position the strip so that the fixing groove is located just outside the viewable screen area.



4. Lay your frame on a clean surface with the plastic strips facing up.
5. Lay the fabric (smoothest side down) over the frame, covering the plastic strips.
6. Using the Spatula, start in the middle of the four sides (the large sides first), pressing the fabric into the fixing groove. Once you've pushed the fabric into the fixing groove in the middle of all four sides, have a helper grab the fabric at one corner and gently pull the fabric away from the corner while you push the fabric into the fixing groove as you progress towards the corner. **DO NOT OVER TENSION.**

**NOTE:** View the insertion angle of the spatula by simply inserting the tool once in the groove without the fabric. Then remove it, place the fabric over the groove and insert it inside, and then proceed.



7. Check that the tension is sufficiently uniform to avoid uneven bending of the screen frame. It must be sufficient to avoid any wave or wrinkle. If the frame bends in the middle of the horizontal pieces, you may need to add a vertical support beam near the middle to keep the horizontal pieces from bending. Paint the beam flat black on the viewing side so you don't see it through the screen.
8. Once the white fabric is stretched, check the evenness of the surface. If the frame warps, the tension is excessive. In this case, release locally the fabric from the strips, and insert it again. If the fabric is not tight enough in some places, repeat the gesture to push it deeper inside the groove.
9. Once you have viewed the stretched fabric from both sides to ensure there are no waves, you may cut any fabric in excess of more than 1/2".
10. If adding your own black backing material behind the white fabric, it does not need to be tightly tensioned. However, it should be acoustically transparent and may be inserted into the same fixing groove, or attached to the back of the frame.